



# Soft Touch Urethane

7326 and D-10869

Always test ink on substrate prior to production run. Please refer to the MSDS for safety precautions.

**Description:** The Soft Touch Urethane 7326 and D-10869 have been accepted for use in automotive interiors. It gives the metal with a soft feel, and also demonstrates excellent chemical and abrasion resistance. Deco-Chem provides both single part (D-10869) and two-part (7326) upon the substrates and application.

**Qualities:**

- Outstanding Soft Feel
- Good Abrasion Resistance
- Good Adhesion
- Ease of Application
- Interior Durability
- High Chemical Resistance

**Substrates:**

- Metals

**Stencil:** Use a Lacquer Proof or Direct Emulsion Film, Photographic, or Water-soluble Hand-cut Stencils

**Coverage:** 400-500 sq/ft. per gallon depending on ink deposit

**Application:** The Soft Touch Urethane 7326 and D-10869 are engineered to be directly screened onto the substrate using a 65 mesh screen.

**Cure Parameters:** 7326 uses air dry in 4 to 20 minutes depending on racking procedure and shop conditions. D-10869 uses bake curing at 400 F for 3 minutes. The size of the items being printed will normally dictate which temperature and time is best.

**Additives:** 210-50 Flow Agents, 524-10 Flattening Agent, and 671-30 Thinner

**Cleaner:** Deco-Chem 96 Screen Wash

**Storage:** Store tightly shut in a cool, dry, and dark place for maximum shelf life for 6-12 months.

**Sizes:** Gallon, 5 Gallon Pail, 30 Gallon Drum, 55 Gallon Drum

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