

**Work Instruction**  
**EPO and URE II Conversion Charts**

Issue Date: 11/27/07

Page 2 of 2



**URE II Conversion Chart**

All ratios below are Parts of Color to 1-Part Catalyst. The left column is by weight ratio only if using scales. When measuring by volume, use the right column.

<b>Product #</b>	<b>Description</b>	<b>By Weight</b>	<b>By Volume</b>
1851	URE-51 Primrose Yellow	2.88	2.18
1852	URE-52 Lemon Yellow	2.95	2.24
1853	URE-53 Medium Yellow	2.95	2.22
1854	URE-54 Lt Orange	3.02	2.23
1855	URE-55 Brilliant Orange	3.02	2.23
1856	URE-56 Fire Red	2.85	2.19
1857	URE-57 Deep Red	2.46	2.12
1858	URE-58 Magenta	2.65	2.25
1859	URE-59 Brilliant Red	2.90	2.23
1860	URE-60 Brown	2.62	2.14
1861	URE-61 Lt Green	3.02	2.31
1862	URE-62 Medium Green	2.43	2.16
1863	URE-63 Dark Green	2.68	2.26
1864	URE-64 Brilliant Blue	2.68	2.26
1865	URE-65 Ultra Blue	2.43	2.16
1866	URE-66 Dark Blue	3.05	2.40
1867	URE-67 White	3.46	2.42
1868	URE-68 Black	2.19	2.05
1891	URE-91 Mixing Clear	2.50	2.10
1892	URE-92 Halftone Base	1.60	1.57
1893	URE-93 Clear	1.60	1.57