



Topcoats

CONVENTIONAL

Always test ink on substrate prior to production run. Please refer to the MSDS for safety precautions.

Description: The Topcoat inks are a blend of "high tech" polymers specifically synthesized and produced for metal decorating applications. The Topcoat Inks have been developed to meet new appliance specifications. It has superior resistance to laundry group detergents and the new generation spot removers.

- Qualities:**
- Appliance Approved
 - Abrasion Resistant
 - Gloss and Matte
 - Flexible
 - Chemical Resistant
 - Excellent Adhesion

- Substrates:**
- Metal
 - Glass
 - Mill Finish Aluminum
 - Anodized Aluminum
 - Steel
 - Brass
 - Stainless Steel
 - Epoxy Sized Aluminum

Coverage: 1,200-1,500 sq/ft. per gallon depending on ink deposit

Application: The inks are provided at ready-to-use viscosity. Pretests are recommended prior to production run.

Cure Parameters: Bake at 250 to 450 degree F for 1 to 30 minutes. To check cross-link density, scribe cured film with knife and rub with a MEK wet Q-tip.

Additives: 191-30 and 671-30 Thinner, 559-50 Flow Agent

Cleaner: LOX96 Wash-up

Storage: Store tightly, shut in a cool, dry, and dark place for minimum shelf life for 6-12 months.

Sizes: 1 Gallon Pail, 5 Gallon Pail, 30 Gallon Drum, 55 Gallon Drum

Products:	4130	Topcoat Clear	4182	Simulated Etch
	4719	Topcoat	4720	General Purpose
	7735	TSC Satin Overprint	7759	Non Skid Topcoat
	9929	Topcoat	ATB93	Overprint Clear
	D-11456	Overprint Clear	LOX93	Overprint Clear
	MBI93	Overprint Clear	MTX93	Overprint Clear

If our current line of colors, finishes, or textures does not meet your needs-
Contact us today about tailoring a product for you!

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