



Soft Touch Urethane

CONVENTIONAL

Always test ink on substrate prior to production run. Please refer to the MSDS for safety precautions.

Description: The Soft Touch Urethane ink has been accepted for use in automotive interiors. It gives metal a soft touch and demonstrates excellent chemical and abrasion resistance. Deco-Chem provides both single part (D-10869) and two-part (7326) depending upon the substrates and application.

Qualities:

- Outstanding Soft Feel
- Good Abrasion Resistance
- Good Adhesion
- Ease of Application
- Interior Durability
- High Chemical Resistance

Substrates: • Metals

Stencil: Use a Lacquer Proof or Direct Emulsion Film, Photographic, or Water-soluble Hand-cut Stencils

Coverage: 400-500 sq/ft. per gallon depending on ink deposit

Application: The Soft Touch Urethane ink is engineered to be directly screened onto the substrate using a 65 mesh screen.

Cure Parameters: 7326 uses air dry in 4 to 20 minutes depending on racking procedure and shop conditions. D-10869 uses bake curing at 400 F for 3 minutes. The size of the items being printed will normally dictate which temperature and time is best.

Additives: 210-50 Flow Agents, 524-10 Flatting Agent, and 671-30 Thinner

Cleaner: Deco-Chem 96 Screen Wash

Storage: Store tightly, shut in a cool, dry, and dark place for minimum shelf life for 6-12 months.

Sizes: 1 Gallon Pail, 5 Gallon Pail, 30 Gallon Drum, 55 Gallon Drum

Products:

7326	Two-Part Soft Touch Urethane
D-10869	One-Part Soft Touch Urethane

If our current line of colors, finishes, or textures does not meet your needs-
Contact us today about tailoring a product for you!

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