



Rollcoat/Coilcoat Topcoats

CONVENTIONAL

Always test ink on substrate prior to production run. Please refer to the MSDS for safety precautions.

Description: The Topcoat Inks are recommended for use in normal environments. They are resistant to peeling when properly applied. The Topcoat Inks resist dirt collection and chemical staining. Deco-Chem currently offers a variety of looks ranging from high gloss to satin finish.

Qualities:

- Exterior Durability
- Abrasion Resistance
- Automotive Grade
- Excellent Formability
- Chemical Resistance
- Low VOC

Substrates:

- Metals

Coverage: 1,200-1,500 sq/ft. per gallon depending on ink deposit

Application: The Topcoat inks can be applied by roll/coil coating and can modified for screen printing. The inks are provided at ready-to-use viscosity. Pretests are recommended prior to production run. Most contaminations may be removed by cleaning solvents.

Cure Parameters: Bake at 250 F - 30 minutes
300 F - 12 minutes
350 F - 8 minutes
400 F - 4 minutes
450 F - 3 minutes
500 F - 1.5 minutes

Additives: 410-30 Thinner and ATB-95 Retarder

Cleaner: ATB or Deco-Chem 96 special wash

Storage: Store tightly, shut in a cool, dry, and dark place for maximum shelf life for 6-12 months.

Sizes: 1 Gallon Pail, 5 Gallon Pail, 30 Gallon Drum, 55 Gallon Drum

Products: 1193	Topcoat
4719	Topcoat or Primer
4720	Topcoat
7182	Topcoat
7735	Topcoat

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