



Primers

CONVENTIONAL

Always test ink on substrate prior to production run. Please refer to the MSDS for safety precautions.

Description: The Primers are designed for superior solvent and abrasion resistance. They are a blend of high tech polymers specifically synthesized and produced for metal decoration applications. The conventional primers have been developed to meet new appliance specifications.

- Qualities:**
- Appliance Approved
 - Exterior Grade
 - Solvent Resistant
 - Abrasion Resistant
 - Fast Cure
 - Excellent Flexibility

- Substrates:**
- Metal
 - Anodized Aluminum
 - Glass

Coverage: 1,200-1,500 sq/ft. per gallon depending on ink deposit

Application: For best results, use a 200 to 390 polyester monofilament.

Cure Parameters: Bake at 250 to 450 degree F for 1 to 30 minutes. To check cross-link density scribe cured film with knife and rub with a MEK wet Q-tip.

Additives: Deco-Chem's 150-30 and 762-30 Thinners, 210-50 Flow Additive

Cleaner: LOX96

Storage: Store tightly, shut in a cool, dry, and dark place for minimum shelf life for 6-12 months.

Sizes: 1 Gallon Pail, 5 Gallon Pail, 30 Gallon Drum, 55 Gallon Drum

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| Products: | 3764 | Size Coat |
| | 4198 | Size Coat |
| | 4450 | Size Coat |
| | 4502 | Primer |
| | 5507 | Size Coat, 60 Seconds |
| | CM0325 | Size Coat |
| | D-11454 | Tinted Size Coat |
| | D-11452 | MTX Size Coat |

If our current line of colors, finishes, or textures does not meet your needs-
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