



Metabond for Coilcoat - MBI/C

Polyester
CONVENTIONAL

Technical Data Sheet

Always test ink on substrate prior to production run. Please refer to the MSDS for safety precautions.

Description: Metabond is a new class of decorative coating originating from a polyester backbone which is blended with a high quality durable cross-linker. This blend of "High Tech" formulating combines with the best in available raw materials to yield "MBI series," the coating with excellent weatherability, chemical resistance, gloss, abrasion resistance, and ease of printing.

- Qualities:**
- Excellent Gloss
 - Abrasion Resistant
 - Excellent Flexibility
 - Chemical Resistant
 - Exterior Durability
 - Appliance Approved
- Substrates:**
- Glass
 - Stainless Steel
 - Metals
 - Anodized Aluminum

Stencil: Use a Lacquer Proof or Direct Emulsion Film, Photographic, or Water-soluble Hand-cut Stencils

Coverage: 1,200-1,500 sq/ft. per gallon depending on deposit

Wire Rod: Depending on the application.

Cure Parameters: Bake only at 240 F for 30 minutes.
275 F for 15 minutes
300 F for 10 minutes
350 F for 5.2 minutes
400 F for 2.4 minutes
450 F for 1 minute

Additives: MBI31 and MBI49 Flow Agent, MBI94 Thinner, and MBI95 Retarder

Cleaner: MBI96 Screen Wash

Storage: Store tightly shut in a cool, dry, and dark place for minimum shelf life for 6-12 months.

Sizes: 1 Gallon, 5 Gallon Pail, 30 Gallon Drum, 55 Gallon Drum

Products: Topcoats, primers, and colors. Please inquire.

If our current line of colors, finishes, or textures does not meet your needs-
Contact us today about tailoring a product for you!

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