



# Loxon for Rollcoat - LOX/R

Epoxy  
**CONVENTIONAL**

## Technical Data Sheet

Always test ink on substrate prior to production run. Please refer to the MSDS for safety precautions.

**Description:** Loxon, the “work horse” of the appliance industry, is a blend of “high tech” polymers specifically synthesized and produced for metal decorating applications. Loxon has been developed to meet new appliance specifications. It has superior resistance to laundry group detergents and the new generation spot removers. Loxon has passed virtually all other chemical resistance tests called for in the appliance industry.

**Qualities:**

- Appliance Approved
- Abrasion Resistant
- Opaque
- Flexible
- Chemical Resistant
- Excellent Adhesion

**Substrates:**

- Metal
- Glass
- Mill Finish Aluminum
- Anodized Aluminum
- Epoxy Sized Alluminum
- Steel
- Brass
- Stainless Steel

**Coverage:** 1,200-1,500 sq/ft. per gallon depending on ink deposit

**Wire Rod:** Rod#32 is recommended

**Application:** Heavy Body Clear 1133 can be applied by roll/coil coating. The coating is provided at ready-to-use viscosity. Pretests are recommended prior to production run.

**Cure Parameters:** 400 F at 3 minutes

**Additives:** 2031 Bubble Breaker, LOX31 and LOX49 Flow Agent, LOX94 Thinner, and LOX95 Retarder

**Cleaner:** LOX96 Wash-up

**Storage:** Store tightly shut in a cool, dry, and dark place for minimum shelf life for 6-12 months.

**Sizes:** 1 Gallon, 5 Gallon Pail, 30 Gallon Drum, 55 Gallon Drum

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