

Work Instruction
EPO and URE II Conversion Charts

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EPO Conversion Chart

All ratios below are Parts of Color to 1-Part Catalyst. The left column is by weight ratio only if using scales. If measuring by volume, use the right column.

Product #	Description	By Weight	By Volume
EPO12	Rubine Red	1.97	1.68
EPO16	Reflex Blue	1.99	1.69
EPO17	Process Blue	1.95	1.67
EPO18	Process Green	1.93	1.65
EPO19	Process Black	1.93	1.65
EPO21	Process Yellow	1.97	1.68
EPO22	Process Magenta	1.97	1.68
EPO35	Radiant Yellow	1.98	1.69
EPO36	Sun Yellow	2.32	1.92
EPO37	Golden Yellow	2.37	1.93
EPO38	Autumn Orange	2.12	1.80
EPO40	Radiant Red	2.07	1.74
EPO41	Permanent Red	2.12	1.62
EPO44	Emerald Green	2.09	1.70
EPO45	Spruce Green	2.09	1.73
EPO46	Royal Blue	2.09	1.77
EPO47	Midnight Blue	2.07	1.75
EPO67	White	4.17	2.40
EPO68	Black	1.67	1.95
EPO70	Transparent Orange	1.95	1.67
EPO72	Transparent Red (Y)	1.96	1.68
EPO73	Transparent Yellow	1.97	1.67
EPO74	Transparent Red (B)	1.96	1.68
EPO75	Transparent Magenta	1.94	1.66
EPO76	Transparent Blue	1.93	1.65
EPO77	Transparent Green	1.96	1.66
EPO78	Transparent Violet	1.93	1.65
EPO88	Irox Yellow	2.44	1.77
EPO90	Irox Red	2.34	1.84
EPO93	Over Print Clear	2.09	1.83